



7389 Lapeer Rd
Davison, MI 48423
P.O. Box 329
support@williamsgunsight.com

Receiver Sight for SMLE:

**Installation by certified gunsmith advised*

“Two excellent sights are available for the SMLE. One is the Williams Foolproof, designated FP-SMLE; the other is the 5D, designated 5D-SMLE. These sights are made to fit all model SMLEs.

The sights fasten on the right hand side. On the round receiver model the open sight must be removed, and on the flat receiver model, remove the military aperture sight.

Remove the clip loading guide by filing or grinding. Use the locking lug on top of the bolt, with handle raised, as a height guide for contouring.

At one time we made two receiver sights that fastened to either the right side or left side of the SMLE, depending on whether it had a radial or flat mounting surface. We discarded this method of installation in favor of installing one receiver sight on the right side. This can be done on all models by slightly modifying the receiver, and it allows receiver sights to be positioned lower and look [more streamlined].

Install the receiver sight to clear the locking lug when the bolt is open. When there is a ridge on the right hand side of the receiver, it can be filed or ground off to leave a level surface for installing the receiver sight. Then drill and tap two 6-48 mounting screw holes in the right hand side of the receiver for the installation of either the Foolproof or the 5D receiver sight. The mounting screw holes for the receiver sight on the No. 5 jungle carbine are 7/16” to center from the bottom of the receiver. Other models are 9/16”.”

- *Excerpt from “How to Convert Military Rifles New Revised Enlarged Seventh Edition; by Williams Gun Sight Company.”*

*** At Williams Gun Sight Co. we advise certified gunsmith installation on all of our products.**